

UQESH® IF

Waterborne Polyurethane Self-leveling Mortar Flooring System

UQESH® IF is a waterborne polyurethane flooring system with excellent resistance to heavy load and aggressive chemicals at 4-6mm thickness.

DESCRIPTION

UQESH® IF provides a smooth, even, monolithic, protective floor finish suitable for application in dry environments. It is dense and environmental friendly providing the ideal floor finish for food, pharmaceutical, manufacturing industries, and wherever a durable floor is required, including food and beverage workshops, commercial kitchens, cold rooms and freezers, chemical plants, packing halls, and warehouses.

PERFORMANCE DATE

- 1. Waterborne, odorless, free of heavy metals, conform to the requirements of the national food safety system.
- 2. Smooth and dense surface, aesthetic appearance, slip resistance, anti-bacterial, bacteriostatic, easy to clean and easy to maintain.
- 3. With high mechanical strengths and a low elastic modulus, UQESH[®] IF is very resilient and will not result in cracking or delamination when subjected to impact, deformation, and scratch.
- 4. Resistant to a wide range of chemical aggressors, including organic acids, alkali, amines, hydrochloric and solvents. Note: Some chemicals, though not affecting the performance of UQESH, may result in staining or discoloration on the floor, depending on the spillage and the state of housekeeping. For detailed information about chemical resistance data, please contact the UQESH Technical Department for guidance.
- 5. 4-6mm of UQESH® IF, self-leveling, short curing time, rapid construction period.
- 6. UQESH® IF floor is completely able to serve at the temperatures up to 60°C.

TYPICAL PERFORMANCE PARAMETERS

No.	Item	Specification	Reference standard
140.		Specification	
1	7d Compressive Strength/MPa ≥	40	GB/T 17671-1999
2	7d Flexural Strength/MPa ≥	10	GB/T 17671-1999
3	7d Tensile strength/MPa ≥	2.0	GB/T 22374-2008
4	Slip Resistance (Dry Friction Coefficient) ≥	0.5	GB/T 4100-2006
5	Abrasion Resistance (CS 17 750g/500r) /g ≤	0.060	GB/T 1768-2008
6	Impact Resistance	1kg, 100cm	GB/T 22374-2008
		no cracking, no peeling	
7	Volatile Organic Compound (VOC) ,g/L	≤10	GB/T 22374-2008
8	Free formaldehyde, g/kg	≤0.1	GB/T 22374-2008
9	Benzene, g/kg	≤0.1	GB/T 22374-2008
10	Toluene and xylene, g/kg	≤10	GB/T 22374-2008
11	Free Toluene Diisocyanate (TDI), g/kg	€2	GB/T 22374-2008
12	Pb, mg/kg	≤30	GB/T 22374-2008
13	Cb, mg/kg	≤30	GB/T 22374-2008
14	Cr, mg/kg	≤30	GB/T 22374-2008
15	Hg, mg/kg	≤10	GB/T 22374-2008

PACKAGING & MATCHING RATIO

20.0 kg per set, containing 2.5kg/bag of Part A, 2.8kg/bag of Part B, 14.2kg/bag of Part C, and 0.5kg/bag of Part D. A: B: C: D=2.5:2.8:14.2:0.5. Mix all parts of packages according to the packaging specification for use.



UQESH® IF

Waterborne Polyurethane Self-leveling Mortar Flooring System

COLORS

UQESH[®] IF provides a wide range of colors according to RAL. Please contact the UQESH Technology Department to determining the specific colors.

UQESH Flooring Systems have been identified to provide the best physical and chemical properties. UV exposure and scatter, though not affecting the performance of UQESH® IF, may result in yellowing of the floor.

TECHNICAL SPECIFICATION

UQESH® IF should be constructed at a thickness of 4-6 mm according to the manufacturer's instructions. Application System: UQESH® IF Sealing Primer + UQESH® IF Top Coating. Manufacturer: UQESH ADVANCED MATERIALS TECHNOLOGY (SHANGHAI) CO., LTD.

SUBSTRATE QUALITY

The concrete substrate should be visibly dry and have a tested moisture content of less than 8%, and a minimum tensile strength of 2MPa.

Please refer to the guide "The Design and Preparation of UQESH Industrial Flooring".

CONSUMPTION RATE

4mm: UQESH[®] IF 1.9-2.0kg/m² 1mm+UQESH[®] IF 5.7-6.0kg/m² 3mm (1-3 times trowel operation) 6mm: UQESH[®] IF 3.8-4.0kg/m² 2mm+ UQESH[®] IF 7.6-8.0kg/m² 4mm (1-3 times trowel operation)

CURING

Usually, the UQESH® IF floor can be put into use in 24 hours. If there is friction subject to heavy objects, machine movements, it is recommended to cover a protective material (such as plastic/leatheroid) on the surface, otherwise, it may cause damage to the floor, resulting in the difficulties of removing the stains, scratches, etc.. If it is not urgent, it is advised to put it into use after curing for 168 hours under a standard environment.

SHELF LIFE

Stored in a dry, shady, cool and well-ventilated place at 5~35 °C in well-closed containers, avoiding high temperatures and fire sources. During transportation, materials should be placed stably, and the carriage should be kept dry and closed, protected from moisture, frost, sunshine, and rainfalls. Parts A and Parts B must be protected from frost.

Parts A & Parts D have a shelf life of 360 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

Parts B & Parts C have a shelf life of 180 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

EXECUTION CONDITIONS

For the best finish result of the material, the temperature of the substrate and atmosphere should be between 20 to 24 °C and the relative humidity should be 50%. The humidity will affect the finished result if UQESH® IF is cured beyond a certain temperature. It is easy to get a good surface under good construction and environment conditions. For specific construction requirements, please refer to the construction process of UQESH® IF.

HEALTH & SAFETY

For detailed safety and health information of UQESH® IF, please refer to the Material Safety Data Sheet (MSDS). The following general rules apply to all products of UQESH:

As with all chemicals, contact with eyes, mouth, skin, and food is strictly prohibited during transportation, storage, and construction (it may be contaminated with water vapor before fully cured and dry). In case of contact with eyes or skin, treat immediately. If swallowed, seek medical advice immediately. Keep this product out of the reach of children and animals. Do not place it at will. Safety signs are required.



UQESH® IF

Waterborne Polyurethane Self-leveling Mortar Flooring System

ATTENTION

Operate in a ventilated environment to avoid inhaling the odor. Wear protective masks during construction to avoid aspiration such as raising dust while mixing the materials. It may cause eyes and skin irritation, so please wear safety gloves and goggles during operation. Do not smoke during construction or in storage areas, and keep this product away from open fires.

STATEMENT

The information provided in this UQESH publication is based on the present state of our laboratories and practices. However, due to the limitations of our knowledge, and the uncontrollable of the operation, we only guarantee the quality of products. We reserve the right to amend the specification at any time without prior notice. Please contact UQESH for the latest version of this product specification.



UQESH® PF

Thin Waterborne Polyurethane Self-leveling Mortar Flooring System

UQESH® PF is a waterborne polyurethane flooring system with excellent resistance to aggressive chemicals and light load at 2-3mm thickness.

DESCRIPTION

UQESH® PF provides a smooth, even, monolithic, protective floor finish suitable for application in dry environments. For Matt finish, UQESH® PF-M is used, and for glossy finishes, UQESH® PF-B is used. No separate finish is required. It is dense and environmental friendly providing the ideal floor finish for food, pharmaceutical, manufacturing industries, and wherever a durable floor is required, including clean rooms, laboratories, packing halls, garages and warehouses.

PERFORMANCE DATE

- 1. Waterborne, odorless, free of heavy metals, conform to the requirements of the national food safety system.
- 2. Smooth and dense surface, aesthetic appearance, slip resistance, anti-bacterial, bacteriostatic, easy to clean and easy to maintain.
- 3. With high mechanical strengths and a low elastic modulus, UQESH[®] PF is very resilient and will not result in cracking or delamination when subjected to impact, deformation, and scratch.
- 4. Resistant to a wide range of chemical aggressors, including organic acids, alkali, amines, hydrochloric and solvents. Note: Some chemicals, though not affecting the performance of UQESH, may result in staining or discoloration on the floor, depending on the spillage and the state of housekeeping. For detailed information about chemical resistance data, please contact the UQESH Technical Department for guidance.
- 5. UQESH® PF-M & PF-B is integrated, representative of no need of separate finish for a matt or glossy surface.
- 5. 2-3mm of UQESH® PF, thin self-leveling mortar, short curing time, rapid construction period.
- 6. UQESH® PF floor is completely able to serve at the temperatures up to 60°C.

TYPICAL PERFORMANCE PARAMETERS

No.	Item	Specification	Reference standard
1	7d Compressive Strength/MPa ≥	40	GB/T 17671-1999
2	7d Flexural Strength/MPa ≥	10	GB/T 17671-1999
3	7d Tensile strength/MPa ≥	2.0	GB/T 22374-2008
4	Slip Resistance (Dry Friction Coefficient) ≥	0.5	GB/T 4100-2006
5	Abrasion Resistance (CS 17 750g/500r) /g ≤	0.060	GB/T 1768-2008
6	Impact Resistance	1kg, 100cm	GB/T 22374-2008
		no cracking, no peeling	
7	Volatile Organic Compound (VOC) ,g/L	≤10	GB/T 22374-2008
8	Free formaldehyde, g/kg	≤0.1	GB/T 22374-2008
9	Benzene, g/kg	≤0.1	GB/T 22374-2008
10	Toluene and xylene, g/kg	≤10	GB/T 22374-2008
11	Free Toluene Diisocyanate (TDI) , g/kg	€2	GB/T 22374-2008
12	Pb, mg/kg	≤30	GB/T 22374-2008
13	Cb, mg/kg	≤30	GB/T 22374-2008
14	Cr, mg/kg	≤30	GB/T 22374-2008
15	Hg, mg/kg	≤10	GB/T 22374-2008

PACKAGING & MATCHING RATIO

16.0 kg per set, containing 2.5kg/bag of Part A, 2.8kg/bag of Part B, 10.2kg/bag of Part C, and 0.5kg/bag of Part D. A: B: C: D=2.5: 2.8: 10.2: 0.5. Mix all parts of packages according to the packaging specification for use.



UQESH® PF

Thin Waterborne Polyurethane Self-leveling Mortar Flooring System

COLORS

UQESH[®] PF provides a wide range of colors according to RAL. Please contact the UQESH Technology Department to determining the specific colors.

UQESH Flooring Systems have been identified to provide the best physical and chemical properties. UV exposure and scatter, though not affecting the performance of UQESH® PF, may result in yellowing of the floor.

TECHNICAL SPECIFICATION

UQESH[®] PF should be constructed at a thickness of 2-3 mm according to the manufacturer's instructions. Application System: UQESH[®] IF Sealing Primer + UQESH[®] PF Top Coating. Manufacturer: UQESH ADVANCED MATERIALS TECHNOLOGY (SHANGHAI) CO., LTD.

SUBSTRATE QUALITY

The concrete substrate should be visibly dry and have a tested moisture content of less than 8%, and a minimum tensile strength of 2MPa.

Please refer to the guide "The Design and Preparation of UQESH Industrial Flooring".

CONSUMPTION RATE

2mm: UQESH® IF 1.9-2.0kg/m² 1mm + UQESH® PF 1.9-2.0kg/m² 1mm 3mm: UQESH® IF 2.85-3.0kg/m² 1.5mm + UQESH® PF 2.85-3.0kg/m² 1.5mm

CURING

Usually, the UQESH® PF floor can be put into use in 24 hours. If there is friction subject to heavy objects, machine movements, it is recommended to cover a protective material (such as plastic/leatheroid) on the surface, otherwise, it may cause damage to the floor, resulting in the difficulties of removing the stains, scratches, etc.. If it is not urgent, it is advised to put it into use after curing for 168 hours under a standard environment.

SHELF LIFE

Stored in a dry, shady, cool and well-ventilated place at $5\sim35$ °C in well-closed containers, avoiding high temperatures and fire sources. During transportation, materials should be placed stably, and the carriage should be kept dry and closed, protected from moisture, frost, sunshine, and rainfalls. Parts A and Parts B must be protected from frost.

Parts A & Parts D have a shelf life of 360 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

Parts B & Parts C have a shelf life of 180 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

EXECUTION CONDITIONS

For the best finish result of the material, the temperature of the substrate and atmosphere should be between 20 to 24 °C and the relative humidity should be 50%. The humidity will affect the finished result if UQESH® PF is cured beyond a certain temperature. It is easy to get a good surface under good construction and environment conditions. For specific construction requirements, please refer to the construction process of UQESH® PF.

HEALTH & SAFETY

For detailed safety and health information of UQESH® PF, please refer to the Material Safety Data Sheet (MSDS). The following general rules apply to all products of UQESH:

As with all chemicals, contact with eyes, mouth, skin, and food is strictly prohibited during transportation, storage, and construction (it may be contaminated with water vapor before fully cured and dry). In case of contact with eyes or skin, treat immediately. If swallowed, seek medical advice immediately. Keep this product out of the reach of children and animals. Do not place it at will. Safety signs are required.



UQESH® PF

Thin Waterborne Polyurethane Self-leveling Mortar Flooring System

ATTENTION

Operate in a ventilated environment to avoid inhaling the odor. Wear protective masks during construction to avoid aspiration such as raising dust while mixing the materials. It may cause eyes and skin irritation, so please wear safety gloves and goggles during operation. Do not smoke during construction or in storage areas, and keep this product away from open fires.

STATEMENT

The information provided in this UQESH publication is based on the present state of our laboratories and practices. However, due to the limitations of our knowledge, and the uncontrollable of the operation, we only guarantee the quality of products. We reserve the right to amend the specification at any time without prior notice. Please contact UQESH for the latest version of this product specification.



UQESH®SF

Heavy Duty Anti-Slip Waterborne Polyurethane Mortar Flooring System

UQESH® SF is a waterborne polyurethane flooring system with excellent resistance to heavy load, aggressive chemicals, heavy impact and temperatures up to 150°C at 6-12mm thickness.

DESCRIPTION

UQESH® SF provides a rough, anti-slip, protective floor finish suitable for application in wet and dry environments. It is dense and environmental friendly providing the ideal floor finish for food, pharmaceutical, manufacturing industries, and wherever a durable floor is required, including food and beverage workshops, commercial kitchens, cold rooms and freezers, chemical plants, packing halls, warehouses, and areas requiring strong slip-resistance and frequently washed with boiling water steam.

PERFORMANCE DATE

- 1. Waterborne, odorless, free of heavy metals, conform to the requirements of the national food safety system.
- 2. Dense surface, aesthetic appearance, slip resistance, anti-bacterial, bacteriostatic, easy to clean and easy to maintain.
- 3. With high mechanical strengths and a low elastic modulus, UQESH[®] SF is very resilient and will not result in cracking or delamination when subjected to impact, deformation, and scratch.
- 4. Resistant to a wide range of chemical aggressors, including organic acids, alkali, amines, hydrochloric and solvents. Note: Some chemicals, though not affecting the performance of UQESH, may result in staining or discoloration on the floor, depending on the spillage and the state of housekeeping. For detailed information about chemical resistance data, please contact the UQESH Technical Department for guidance.
- 5. 6-12mm of UQESH® SF, heavy-duty, slip resistance, short curing time, rapid construction period.
- 6. 6mm UQESH® SF floor is completely able to serve at the temperatures up to 70°C, and 9mm UQESH® SF floor is able to serve up to 120°C. 12mm UQESH® SF floor is able to serve up to 130°C, and up to 150°C for the occasional spillage.

TYPICAL PERFORMANCE PARAMETERS

No.	ltem	Specification	Reference standard
1	7d Compressive Strength/MPa ≥	40	GB/T 17671-1999
2	7d Flexural Strength/MPa ≥	10	GB/T 17671-1999
3	7d Tensile strength/MPa ≥	2.0	GB/T 22374-2008
4	Slip Resistance (Dry Friction Coefficient) ≥	0.8	GB/T 4100-2006
5	Abrasion Resistance (CS 17 750g/500r) /g ≤	0.060	GB/T 1768-2008
6	Impact Resistance	1kg, 100cm	GB/T 22374-2008
		no cracking, no peeling	
7	Volatile Organic Compound (VOC) ,g/L	≤10	GB/T 22374-2008
8	Free formaldehyde, g/kg	≤0.1	GB/T 22374-2008
9	Benzene, g/kg	≤0.1	GB/T 22374-2008
10	Toluene and xylene, g/kg	≤10	GB/T 22374-2008
11	Free Toluene Diisocyanate (TDI) , g/kg	€2	GB/T 22374-2008
12	Pb, mg/kg	≤30	GB/T 22374-2008
13	Cb, mg/kg	≤30	GB/T 22374-2008
14	Cr, mg/kg	≤30	GB/T 22374-2008
15	Hg, mg/kg	≤10	GB/T 22374-2008

PACKAGING & MATCHING RATIO

30.0 kg per set, containing 2.3kg/bag of Part A, 2.8kg/bag of Part B, 24.4kg/bag of Part C, and 0.5kg/bag of Part D. A: B: C: D=2.3:2.8:24.4:0.5. Mix all parts of packages according to the packaging specification for use.



UQESH®SF

Heavy Duty Anti-Slip Waterborne Polyurethane Mortar Flooring System

COLORS

UQESH[®] SF provides a wide range of colors according to RAL. Please contact the UQESH Technology Department to determining the specific colors.

UQESH Flooring Systems have been identified to provide the best physical and chemical properties. UV exposure and scatter, though not affecting the performance of UQESH® SF, may result in yellowing of the floor.

TECHNICAL SPECIFICATION

UQESH[®] SF should be constructed at a thickness of 6-12 mm according to the manufacturer's instructions. Application System: UQESH[®] IF Sealing Primer + UQESH[®] SF Sand Compaction Top Coating. Manufacturer: UQESH ADVANCED MATERIALS TECHNOLOGY (SHANGHAI) CO., LTD.

SUBSTRATE QUALITY

The concrete substrate should be visibly dry and have a tested moisture content of less than 8%, and a minimum tensile strength of 2MPa.

Please refer to the guide "The Design and Preparation of UQESH Industrial Flooring".

CONSUMPTION RATE

6mm: UQESH® IF 3.8-4.0kg/m² 2mm+UQESH® SF 7.6-8.0kg/m² 4mm 12mm: UQESH® IF 3.8-4.0kg/m² 2mm+ UQESH® SF 19-20kg/m² 10mm

CURING

Usually, the UQESH® SF floor can be put into use in 24 hours. If there is friction subject to heavy objects, machine movements, it is recommended to cover a protective material (such as plastic/leatheroid) on the surface, otherwise, it may cause damage to the floor, resulting in the difficulties of removing the stains, scratches, etc.. If it is not urgent, it is advised to put it into use after curing for 168 hours under a standard environment.

SHELF LIFE

Stored in a dry, shady, cool and well-ventilated place at 5~35 °C in well-closed containers, avoiding high temperatures and fire sources. During transportation, materials should be placed stably, and the carriage should be kept dry and closed, protected from moisture, frost, sunshine, and rainfalls. Parts A and Parts B must be protected from frost.

Parts A & Parts D have a shelf life of 360 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

Parts B & Parts C have a shelf life of 180 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

EXECUTION CONDITIONS

For the best finish result of the material, the temperature of the substrate and atmosphere should be between 20 to 24 °C and the relative humidity should be 50%. The humidity will affect the finished result if UQESH® SF is cured beyond a certain temperature. It is easy to get a good surface under good construction and environment conditions. For specific construction requirements, please refer to the construction process of UQESH® SF.

HEALTH & SAFETY

For detailed safety and health information of UQESH® SF, please refer to the Material Safety Data Sheet (MSDS). The following general rules apply to all products of UQESH:

As with all chemicals, contact with eyes, mouth, skin, and food is strictly prohibited during transportation, storage, and construction (it may be contaminated with water vapor before fully cured and dry). In case of contact with eyes or skin, treat immediately. If swallowed, seek medical advice immediately. Keep this product out of the reach of children and animals. Do not place it at will. Safety signs are required.



UQESH® SF

Heavy Duty Anti-Slip Waterborne Polyurethane Mortar Flooring System

ATTENTION

Operate in a ventilated environment to avoid inhaling the odor. Wear protective masks during construction to avoid aspiration such as raising dust while mixing the materials. It may cause eyes and skin irritation, so please wear safety gloves and goggles during operation. Do not smoke during construction or in storage areas, and keep this product away from open fires.

STATEMENT

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UFlex[®] **High-efficiency** anti-mold wall system

construction scheme

UQESH Advanced Materials Technology (Shanghai) Co., Ltd. March 1, 2022











Foreword

UFlex® high-efficiency anti-mold wall system has delicate and smooth effect, strong adhesion, firm combination with base course, high paint film hardness, easy cleaning, excellent corrosion resistance and chemical resistance. The surface of the coating is compact, which reduces the adhesion of mold spores on the surface of the coating, thus cutting off the propagation chain of mold, and contains special waterproof and mildew-proof double-effect protective particles, which have a doublelayer function synergistic effect, comprehensively inhibits the growth of mold, and upgrades the production area prone to mold growth to a clean and mildew-free environment. It can bear warm water cleaning at 40 ~ 60°C for a long time, and can bear steam at 120°C occasionally, which is beneficial to cleaning oil stains attached to the coating surface during daily maintenance. Can be used for indoor newly-built and renovated schools, kindergartens and offices., hospitals and other public places, especially suitable for the special environment of beverage, food, pharmaceutical and other industries with strict requirements of dustproof, mildew-proof, anti-corrosion and scrub resistance, with long service life.

In order to make the constructors and customers familiar with the construction of UFlex® high-efficiency anti-mold wall system, standardize the quality control of the high-efficiency mildew-proof wall system, and achieve leading technology, economy and rationality, environmental protection, safety and applicability, and ensure quality, according to the product promotion requirements of the Technology Development Center of UQESH Advanced Materials Technology (Shanghai) Co., Ltd., the Technology Development Center is responsible for compiling the construction plan as the preliminary technical guidance document of UQESH Advanced Materials Technology (Shanghai) Co., Ltd.

At the same time, the actual combat experience accumulated by the project managers and constructors on site is more valuable. It is expected that all parties will strengthen the construction experience summary and technical exchange feedback, so that the construction scheme of UFlex® high-efficiency anti-mold wall system will be revised and improved continuously.

This construction scheme is the first promotion and implementation of UQESH Advanced Materials Technology (Shanghai) Co., Ltd., and UQESH Advanced Materials Technology (Shanghai) Co., Ltd. reserves the right to modify and improve any information in this document at any time without any prior notice and without any responsibility.

The main contents of this document are as follows: 1. Compilation basis; 2. Terminology; 3. Basic regulations; 4. Technical requirements; 5. Construction process and technology; 6. Construction precautions; 7. Acceptance criteria.

The main drafters of this document are Tan Qide, Han Duanzhuang, Yang Wenrui, Bao Fu, Wang Chunli, Huang Minli and Gu Siyi.

1. Compilation basis

- 1.1 GB/T 50210-2018 Code for Quality Acceptance of Building Decoration Engineering (Including provisions)
- 1.2 GB/T 50204-2015 Code for Acceptance of Construction Quality of Concrete Structure Engineering
- 1.3 GB 50300-2016 Unified Standard for Construction Quality Acceptance of Building **Engineering**









- 1.4 JGJ/T 29-2015; J250-2011 Code for Construction and Acceptance of Building Finishing Engineering
- **Technology** Standard for Building **Decoration Engineering** Construction (Building Construction Manual)
- 1.6 GB/T 9756-2018 Synthetic resin emulsion interior wall coating
- 1.7 GB 18582-2020 Limit of Harmful Substances in Wall Coatings for Building

2.Terminology

2.1 Mouldproof wall sealing putty

Made of high-quality natural powder, special compound additives and water-resistant materials. The product has high bonding strength, is firmly combined with the base layer, and contains long-term and stable mildew-proof factors, which can prevent mold growth from the substrate level and effectively prolong the service life of the top coating.

2.2 Mildew-proof and alkali-resistant sealing primer

It consists of polymer copolymer emulsion, additives and water. It has excellent permeability to the base layer, strong adhesion, water resistance and alkali resistance, contains long-term and stable mildew-proof factors, can prevent mold growth from the base material level, and is used in conjunction with UFlex? high-efficiency mildewproof wall system series products, with excellent interlayer adhesion and protection function.

2.3 Anti-mildew wall reinforcement putty

It consists of polymer cross-linking, high-quality natural powder, special composite additives and waterresistant materials. The product has fine and smooth effect, strong adhesion, high hardness and strength, and excellent water and alkali resistance. The putty layer contains a long-lasting and stable mildew-proof factor, which can prevent mold growth from the substrate level and effectively prolong the service life of the top coating.

2.4 Waterborne mildew-proof top coating

It is refined by using high-quality polymer as cross-linking body, adding special composite additives and heatresistant materials, including METOP Ober 609 water-based mildew-proof clean surface coating and METOP Ober 701 water-based mildew-proof matte surface coating. After painting, the product has fine and smooth effect, strong adhesion, firm combination with the base layer, high film hardness, warm water resistance, excellent corrosion resistance and chemical resistance. The surface of the coating film is dense and contains special waterproof and mildew-proof protective particles, which completely inhibits the growth of mold and creates a clean and mildew-free environment.

2.5 VOC

VOC is the abbreviation of volatile organic compounds. American ASTM D3960-98 defines VOC as any organic compound that can participate in atmospheric photochemical reactions. United States Federal Environmental Protection Agency.

Definition of EPA: Volatile organic compounds are any carbon compounds that participate in atmospheric photochemical reactions except CO, CO₂, H₂CO₃, metal carbides, metal carbonates and ammonium carbonates. The World Health Organization (WHO, 1989) has a good understanding of total volatility.

TVOC is defined as a general term for volatile organic compounds whose melting point is lower than room temperature and boiling point is between 50 ~ 260°C.









3. Basic regulations

- 3.1 The raw materials and formula design of UFlex® high-efficiency anti-mold wall system shall comply with the "GB/T 9756-2018 Synthetic resin emulsion Liquid interior wall coating" and "GB 18582-2020 Limit of Harmful Substances in Wall Coatings for Construction".
- 3.2 The construction unit undertaking UFlex® high-efficiency anti-mold wall system should have corresponding construction experience and perfect engineering quality management system.
- 3.3 Any materials other than the formula are not allowed to be added to the construction site. If you have special needs, please consult the Technology Development Center of UQESH Advanced Material Technology (Shanghai) Co., Ltd.
- 3.4 After the overall construction is completed, it can be put into use only after it is maintained in a dry, ventilated and dust-free condition until the surface layer works hard.

4. Technical Requirements

4.1 UFlex® high-efficiency anti-mold wall system harmful substances index

The harmful substances of products used in UFlex® high-efficiency mildew-proof wall system shall meet the requirements in the following table:

Serial number	Test item	Technical indicators	Test method specification
1	VOC content g/L	<40g/L	GB/T 23986-2009 GB 18582-2020
2	Formaldehyde content mg/kg	Not detected	GB/T 23993-2009
3	Total content of benzene series mg/kg	Not detected	GB/T 23990-2009
4	Total content of alkylphenol polyoxyethylene ether [limited to octylphenol polyoxyethylene ether (OPnEO) and nonylphenol polyoxyethylene ether (NPnEO), $n=2\sim16$)] mg/kg	Not detected	GB/T 31414-2015
5	Soluble metal content (cadmium Cd, chromium Cr, mercury Hg) mg/kg	Not detected	GB/T 23991-2009
6	Total lead (Pb) content mg/kg	Not detected	GB/T 30647-2014









4.2 Main performance requirements of UFlex® high-efficiency mildew-proof wall system

The Uflex® high-efficiency mildew-proof wall system includes the performance indexes of Uflex® series products, such as PROTOR CL30 bactericidal treatment agent, PROTOR INTERA compound waterborne sealing interface agent, METOP Kitt01 mildew-proof wall sealing putty, METOP prim 109 mildew-proof alkali-resistant sealing primer, METOP Kitt719 mildew-proof reinforced putty and waterborne mildew-proof top coating.

4.2.1 Performance indicators of UFlex® PROTOR CL30 bactericidal treatment agent

Supporting system	Serial numbe	Test item	Technical indicators	Test method specification
Sterilization and mildew removal	1	Escherichia coli	kill rate 99.999%	Technical Standard For disinfection, 2002 edition
	2	Staphylococcus aureus	kill rate 99.999%	

4.2.2 Performance indicators of UFlex® PROTOR INTERA composite waterborne sealing interface agent

Supporting system	Serial numbe	Test item	Technical indicators	Test method specification
Sterilization and mildew removal	1	Staphylococcus aureus	≧8	JG/T 468-2015
	2	Staphylococcus aureus	Level 0	GB/T 1741-2007

4.2.3 Performance indicators of UFlex® METOP Kitt 01 mildew-proof wall sealing putty

Supporting system	Serial numbe	Test item		Technical indicators	Test method specification
	1	Opera	ating time	2 hours (at 25°C)	
	2	Const	ructability	Scraping barrier-free	JG/T 298-2010
	3	Drying time (surface drying,	Single-pass construction thickness < 2mm	≤2h	GB 1728-79, Method B 25℃
Wall		25°C)	Single-pass construction thickness ≥ 2mm		GB 1728-79, Method B 25℃
sealing putty	4	Polishability		Hand sandable	JG/T 298-2010
putty	5	Water	resistance	48 hours without foaming, cracking and obvious powder loss	GB/T 1733-1993
		Bonding Standard state Strength After immersion	Standard state	>0.50MPa	JG/T 24-2000
	6		>0.30MPa	JG/T 298-2010	
	7	Mildew-	proof grade	Level 0	GB/T 1741-2007









4.2.4 Performance indicators of UFlex® METOP Prim 109 anti-mold and alkali-resistant sealing primer

Supporting system	Serial number	Test item	Technical indicators	Test method specification
	1	Construction property	Scraping barrier-free	JG/T 298-2010
Alkali- resistant sealing	2	Resistance to alkali	No abnormality in 24 hours.	GB/T 9265-2009
	3	Anti-alkaline	No abnormality in 48 hours.	GB/T 9756-2018
	4	Mildew-proof grade	Level 0	GB/T 1741-2007

4.2.5 Performance indicators of UFlex® METOP Kitt 719 anti-mildew wall reinforcement putty

Supporting system	Serial number	Test item		Technical indicators	Test method specification
	1	Opera	tional time	40 minutes (at 25°C)	
	2	Construc	tion property	Scraping barrier-free	JG/T 298-2010
		Drying time	Single-pass construction thickness < 2mm	≤2h	GB 1728-79, Method B 25℃
	3	(Surface dryness, 25°C)	Single-pass construction thickness ≥ 2mm	≤5h	GB 1728-79, Method B 25℃
	4	Polishi	ng property	Hand grindable	JG/T 298-2010
	5	5 Water resistance (48 ho		No foaming, cracking and obvious powder dropping.	GB/T 1733-1993
	6	Bond strength Standard state After immersion	>1.5MPa	JG/T 24-2000	
			>1.0MPa	JG/T 298-2010	
	7	Mildew	-proof grade	Level 0	GB/T 1741-2007

4.2.6 Performance indicators of UFlex® Metop Ober 609 waterborne mildew-proof clean top coating

Supporting system	Serial number	Test item	Technical indicators	Test method specification
	1	Operational time	40 minutes (at 25°C)	
	2	Completely cured	7 days (at 25°C)	
	3	Resistance to alkali	No abnormality in 24 hours	GB/T 9265-2009
Waterborne	4	Scrubbing resistance	6,000 times without revealing the bottom	GB/T 9266-2009
mildew-proof top coating	5	Easy to clean (vegetable oil, soy sauce, oil consumption, Chili sauce, tomato sauce, strong tea, coffee, whiteboard pen and other pollutants)	Wet towel can be wiped clean, the coating is intact, and there is no loss of light and peeling.	Customize
	6	Resistant to 80°C hot water	240 hours No bubbling, peeling and yellowing	Customize
	7	Mildew-proof grade	Level 0	GB/T 1741-2007











4.2.7 Performanceindicators of UFlex METOP Ober 701 waterborne anti-mold matte top coating

Supporting	serial	Test item	Technical	Test method
system	number	rest item	indicators	specification
	1	Completely cured	40 minutes (at 25°C)	
	2	Completely cured	7 days (at 25°C)	
	3	Resistance to alkali	No abnormality in 24 hours.	GB/T 9265-2009
	4	Scrubbing resistance	6,000 times without revealing the bottom	GB/T 9266-2009
	5	Contrast ratio	≥0.95	GB/T 23981-2009
Waterborne mildew-proof top coating	6	Easy to clean (vegetable oil, soy sauce, oil consumption, Chili sauce, tomato sauce, strong tea, coffee, whiteboard pen and other pollutants)	Wet towel can be wiped clean, the coating is intact, and there is no loss of light and peeling.	Customize
	7	Resistant to 80°C hot water	240 hours No bubbling, peeling and yellowing	Customize
	8	Mildew-proof grade	Level 0	GB/T 1741-2007

5. Construction process and technology

5.1 Construction process of 1 UFlex® high-efficiency anti-mold wall system

Cement mortar hanging net plastering > Installation of water pipes, circuits, door frames, window frame, guardrails > Mortar sealing > Basic inspection, treatment and repairl ⇒ Sterilization and mildew removal treatment ⇒ Base layer 7sealing ⇒ First full coat of sealing putty⇒ Second full coat of sealing putty⇒ Polishing, maintenance⇒ Painting mildew-proof and alkali-resistant sealing primer ⇒ Full scraping reinforcement putty ⇒ Painting waterborne mildew-proof surface → Sealing glue for water pipes, circuits, door

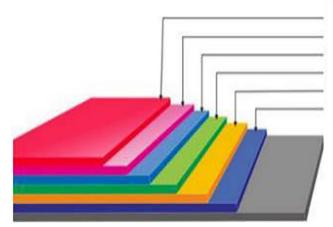






frames and window frames.

The construction schematic diagram of UFlex® high-efficiency anti-mold wall system is shown in the following figure:



5. BATCH SCRAPING METOP KITT719 ANTI-MOLD REINFORCEMENT PUTTY I TIME.

4.BRUSH METOP PRIM 109 ANTI-MOLD AND ALKALI-RESISTANT SEALING PRIMER 1 TIME. 3.BATCH SCRAPING METOP KITT 01 ANTI-MOLD WALL SEALING

2. PROTOR INTERA BASE SEALING TREATMENT.

1.PROTOR CL30 STERILIZATION AND MILDEW REMOVAL TREATMENT.

BASE LAYER TREATMENT

The following table lists the process parameters of UFlex® high-efficiency anti-mold wall svstem:

System.						
Order number	Craft	Product name	construct number of tracks	Coating rate per pass	Dry film thickness	Repainting interval
1	Basic treatmen					
2	Sterilization and mildew remova	PROTOR CL30 bactericidal treatment agent	1~2	0.30 ~ 0.45kg/ m². (After being diluted by 30 times of water.)		1 hour
3	Base sealing	PROTOR INTERA composite wateborne sealing interface agent	1	0.10 ~ 0.15kg/ ㎡	0.03 ~ 0.04mm	2 hour





4	Closed putty	METOP Kitt01 anti-mold wall closure putty	2~3	1.0 ~ 1.5kg/ ㎡	2.0 ~ 3.0mm	4 hour
5	Alkali-resistant sealing	METOP Prim 109 Mildew and Alkali Sealing Primer	1	0.10 ~ 0.15kg/ ㎡	0.03 ~ 0.04mm	2 hour
6	Reinforcing putty	METOP Kitt719 anti-mold wall reinforcement putty	1	0.8 ~ 1.0 kg/ ㎡	0.5 ~ 1.0 mm	6 hour
7	Mildew-proof top coating	METOP Ober609 waterborne anti-mold clean top coating	2	0.10 ~ 0.15kg/ ㎡	0.06 ~ 0.08mm	6 hour
		METOP Ober701 waterborne anti-mold matte top coating	2	0.10 ~ 0.15kg/ m²	0.06 ~ 0.08mm	6 hour

5.2 Basic standard requirements and treatment requirements

5.2.1 Basic requirements of grass-roots level

(1) Flattening

The construction and acceptance of the base plastering project shall meet the advanced plastering requirements of the national industry standard GB 50210-2001 Code for Quality Acceptance of Building Decoration Engineering.







	Allowable deviation (mm)		
Project	Ordinary	Senior	Test method
	plastering	3611101	
Facade verticality	€4	≤2mm	
Surface flatness	€4	≤2mm	
Founder of Yin	≤4	≤2mm	Check with a right-angle measuring ruler
and Yang angle	4	<u>≪</u> ∠111111	Check with a right-angle measuring fuler
Linearity of	≤4	≤3mm	Pull the 5m line, if it is less than 5 Milla
divider (seam)	4	<i>™</i> 3∏∭	lines, check it with a steel ruler.check

(2) Clean

The cleaning of the surface of the base is conducive to the adhesion of paint. If dust, sundries, grease, rust and cement white seepage are attached to the surface of the base, it should be thoroughly removed, and then the necessary base treatment should be carried out.

(3) Dry

In general, the newly made concrete or cement mortar base needs to be cured for more than 4 weeks. The moisture content of the base course that can be painted is less than 10%, and the pH is less than 10. If the alkalinity is too heavy, the method of neutralization with oxalic acid aqueous solution can be used to test whether the base reaches the standard with PH test paper.

(4) Firmness

In order to provide sufficient adhesion foundation for the coating, the surface of the base layer shall be free from cracking, dusting, sanding, hollowing, peeling, lime bursting point and old coating with poor adhesion.

(5) Consistent roughness

Damages, caves, cracks, hollowing, shell separation and other conditions on the surface of the base should be repaired and patched up in advance, and the alkalinity and moisture content of the mortar at the repaired parts should meet the requirements. Roughness should be the same as other parts, and there should be no obvious repair marks.

5.2.2 New wall requirements

- (1) The newly plastered wall is dry, with water content < 10% and pH < 10;
- (2) The base surface shall be smooth, firm and clean, free from hollowing, oil









pollution, exposed steel bars, iron wires, sawdust, loose objects and other pollutants, and the angle of yin and yang shall be straight;

(3) If it is a demoulding smallpox that has not been plastered, it should be carefully checked. If it fails to meet the standard requirements, it must be repaired first.



5.2.3 Old base surface requirements

- (1) For the old wall with poor adhesion, looseness or moldy peeling due to damp, it must be thoroughly removed until the base surface is hard and firm, and then sterilized and mildewed with PROTOR CL30 sterilization and mildew-proof treatment agent, and then the bottom layer is hung and plastered again;
- (2) The re-plastered wall surface shall be smooth, free from hollowing, oil pollution, firm and firm surface, free from loose objects and other pollutants, and the plastered surface shall be dry, with pH < 10 and moisture content < 10%;
- (3) If the old wall coating layer has strong adhesion, and the base layer is firm, firm and flat, free from hollowing and loose pulverization, METOP Kitt719 wall reinforcement putty can be used to repair and flatten the broken parts and cracks, and then a batch of METOP Kitt719 wall reinforcement putty can be scraped, and finally the UFlex® high-efficiency mildew-proof wall system can be painted according to the normal







process requirements.



Powdered old wall surface



Moisture stripping old walls



Re-plastering and swinging



Crack-proof mesh to fill holes

5.2.4 Sheet wall requirements

In interior wall decoration, there are often planks hanging ceilings or partition walls with planks, including plywood, gypsum board, Ette board, etc. Coating UFlex® high-efficiency anti-mold wall system on this kind of foundation surface must be treated before construction.

- (1) First, the board shall be sealed with a mold-proof and alkali-resistant sealing primer. If the plywood base is used, an oily primer will be used, otherwise it will be prone to yellowing after coating.
- (2) For crack prevention treatment of plate joints, it is usually to repair the joints with caulking agent first, and then stick the crack prevention grid cloth with white latex;
 - (3) Paint anti-rust paint on nail holes for anti-rust treatment.

5.3 Construction technology of UFlex® high-efficiency anti-mold wall system







Plate hanging ceiling



Anti-corrosive treatment



Anti-crack treatment



Joint patching treatment

5.3.1 Construction tools:



5.3.2 The specific construction steps are as follows:

(1)Construction points of sterilization and mildew removal treatment

Serial	Process and material	Construction technology requirements
number	name	Construction technology requirements
	Coating PROTOR	Material modulation method:
1	CL30 Sterilization	②According to the manufacturer's instruction
	Treatment	PROTOR CL30 sterilization treatment agent: water





(weight ratio) = 1: 30, dilute with clear water and stir
evenly.
Construction method:
①Dirty metope need to use dishcloth to clean up and
tidy; The old paint layer on the old wall has been
loose, powdered and peeled off, so it must be cleaned
up.
②Use roller or spray gun to apply PROTOR CL30
sterilization treatment agent by full coating method.
After the wall is dry, enter the next process.
3 Areas with significant mold contamination need to
be treated twice, the second time the product to water
ratio can be increased to 1:20.

(2) Key points of construction of base sealing treatment

Serial number	Process and material name	Construction technology requirements
1	Painting PROTOR INTERA Composite Waterborne Sealing Interfacials	The function of water-based sealing interface agent; ① It has excellent permeability, and can fully soak the surface of the base material with high pulverization, sanding and water absorption, so that the base layer is dense and firm, and the adhesion between layers is improved; ② It is suitable for coating the base or old wall with poor adhesion, strong water absorption, pan-alkali, mildew, dirt, looseness, pulverization, watermark, peeling, hollowing and peeling. Material modulation method: ① Confirm the product name and batch number; ② The difficulty of trial construction shall be properly diluted with water according to the requirements of the manual, and the dilution ratio shall not exceed 20%. Painting method:







 When painting, it is necessary to confirm the product supporting information, and stir it evenly before construction; Use a medium-long-hair roller, and evenly roll one coat in the way of corner first and big surface later;
⑤ All parts that need to be painted shall be free of missing or less painting.

(3) Key points of wall sealing putty construction

Serial number	Process and material name	Construction technology requirements
Hullibel	Thatenar name	Material modulation method:
		 Slowly pour that powder into weigh clean water according to the proportion of METOP Kitt01: water (weight ratio) = 100: 30-40, and stir while pouring; After the feeding is finished, fully and evenly stirring, and standing for 5-10 minutes for curing; After curing, stir slowly and evenly to use. Under normal circumstances, the first pass has a large dosage, so it can be thickened, and the second pass can be thinned.
1	Batch scraping METOP Kitt01 wall sealing putty	 Batch scraping method: ① After the surface at the grass-roots level is cleaned, a batch of knives will be used to scrape the edges first and then the bedding face, and the first batch of scraping will be controlled to make the surface as flat as possible and the edges vertical and square; ② After the first putty is dried, moderately polish it with 200 ~ 360 mesh sandpaper, and then scrape the second putty in batches; ③ Two putty batch scraping with auxiliary by feet, to
		ensure that the flatness of the base surface after batch scraping meets the requirements;
		(4) Each batch of scraping should be compacted and should not be too thick. Parts with large difference between concave and convex walls shall be scraped and leveled in







	1
	batches;
	(5) When constructing on the base with strong water
	absorption, a water-based sealing interface agent should
	be painted first, and then the batch of putty should be
	blown;
	© Estimate the material consumption in advance according
	to the construction area, and the mixed slurry should be
	used up within 2 hours (25°C);
	② Semi-cured materials are forbidden to continue to be
	used, and may not be mixed with new materials for use.
	① After leveling the surface of the material, use 360-mesh
	and above sandpaper to polish the scraper marks and
	corner burrs left on the surface, so that the surface is
	smooth, the angle of Yin and Yang is vertical and square,
Surface polishing	and the edges are neat;
	②When polishing, polish the putty as soon as possible after
	it is dried, generally within 24 hours. If it is left for too long,
	the performance of the material will increase, and the
	difficulty of polishing will reduce the construction efficiency.
	The strength requirement of the closed putty layer is
	consistent with that of the base. If the strength of the putty
	layer is too low, there will be risks of cracking, peeling and
	even peeling of the high-efficiency mildew-proof wall
	system. The actual drying time of putty varies according to the temperature of the construction site environment,
	about 1-3 days. If the strength is not enough, the putty
	layer can be wetted by roller or water pipe to enhance the
Maintain/Curing	strength of the putty layer, it is generally advisable to water
	it in the morning and evening for 2-3 times.







(4) Key points of alkali-resistant sealing treatment construction

numb m	naterial name	Construction technology requirements
Coa prin 1 anti	ating METOP m 109 i-mold and ali-resistant ling primer	Function of anti-mildew and anti-alkali sealing primer: ① The alkali-resistant sealing primer has good permeability, alkali resistance and mildew resistance, which increases the bonding strength of the base and seals the alkaline substances and dust of the wall together; ② improve the adhesion between the base, middle layer and surface layer, and never underestimate the role of sealing primer, which is the most basic guarantee for coating finishing. ③ It is suitable for wet, alkaline, moldy, alkaline-prone and anti-alkaline walls, especially for poor adhesion, strong water absorption, dirty, loose, powdery, watermarked, peeling, hollowing and peeling base or old walls. Material modulation method: ③ Confirm the product name and batch number; ④ The difficulty of trial construction shall be properly diluted with water according to the requirements of the manual, and the dilution ratio shall not exceed 20%。 Painting method: ① when painting, it is necessary to confirm the product supporting information, and stir it evenly before construction; ② Use a medium-long-hair roller, and evenly roll one coat in the way of corner first and big surface later; ③ all parts that need to be painted shall be free of missing or less painting.

(5) Key points of strengthening putty construction

Serial	Process and	Construction technology requirements	
number	material name	Construction technology requirements	
1	Batch scraping	Material modulation method:	
1	METOP	①firstly, slowly pour the powder C into the weighed clean	







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	Kitt719 anti-mold wall reinforcement putty	water according to the ratio of C: water (weight ratio) = 5.72: 1.45-1.55, stir while pouring, fully stir evenly after feeding, and leave it for 5-10 minutes to mature. ②Mix and stir the components A and B evenly according to the package specification ratio (weight ratio) = 2.50:0.36; ③ finally, the components are mixed together, stirred
		evenly, and blended into paste, and the consistency is subject to the convenience of construction. Batch scraping method:
		① Closed putty layer or grass-roots surface is clean, the surface is solid, flat and smooth, and the corners are vertical and square;
		② Using batch knife to batch one by batch scraping with edges first and then bedding face, so as to control the batch scraping surface to be flat and smooth, and the edges and corners are vertical and square;
		③ According to the construction area in advance to estimate the material consumption, mixed slurry should be within 40 minutes (25°C) used up;
		Semi-cured materials are strictly prohibited from continuing to be used, and may not be mixed with new materials for use.
2	Surface grinding and curing	① After leveling the surface of the material, use 360# and above sandpaper to polish the scraper marks and corner burrs left on the surface, so that the surface is smooth, the angle of Yin and Yang is vertical and square, and the edges are neat;
	treatment	②When polishing, polish the putty as soon as possible after it is dried, generally within 24 hours. If it is left for too long, the performance of the material will increase, and the difficulty of polishing will reduce the construction efficiency.











(6)Key points of waterborne anti-mold top coating construction

Serial	Process and material	Construction technology requirements
number	name	
		 Material modulation method: ① Confirm the product name, color number, batch number, ratio, supporting technology; ② Mixing the component A and the component B according to the mixing ratio in the instruction: METOP Ober 609 waterborne anti-mold clean top coating: a: b (weight ratio) = 5: 1. METOP Ober 701 waterborne anti-mold matte top coating: A: B (weight ratio) = 7: 1. ③ The difficulty of trial construction shall be properly diluted with water according to the requirements of the manual, and the dilution ratio shall not exceed 15%.
1	Coating METOP Ober609 waterborne anti-mold clean top coating or METOP Ober701 waterborne anti-mold matte top coating	 Painting method: ① When painting, it is necessary to confirm the product supporting information, and stir it evenly before construction; ② Use medium-long-hair roller or spray gun to cooperate with wool brush for construction, and evenly construct the second pass in the way of corner first and bedding face later; ③ The same wall with the same batch of paint;
		 ② Construction shall be carried out in sections by dividing lines such as wall frame joints, internal corners or downpipes. First, the paint shall be spread out in the shape of "M" on the wall, and then the paint shall be leveled vertically from top to bottom. When the paint is trimmed, the strength shall be moderate, and it shall be painted from one side to the other, so as to avoid the occurrence of grafting marks and affect the overall decorative effect. ⑤ All parts that need to be painted shall ensure uniform coating and consistent color, and there shall be no missing or less coating. ⑥ According to the construction area, estimate the









	material consumption in advance, and the mixed coating should be within 40 minutes(25°C) used up.
	⑦ Semi-cured materials are forbidden to continue
	to be used, and may not be mixed with new
	materials for use.

(7)Paint film maintenance and finished product protection

Serial number	Process and material name	Construction technology requirements
		① It takes 7 days for the coating film to reach the best performance on the surface of the object at the standard temperature of 25°C. During this period, the pollution and bumping on the surface of the paint film should be reduced as much as possible, so as to avoid the overall effect being affected by the local patched marks;
1	Paint film maintenance and finished product protection	② Before painting, the finished facilities such as ceramic tiles, doors and windows, glass, rainwater pipes, railings and metal bodies of the building shall be sheltered and protected to prevent the pollution or defects caused by the paint, and ensure that the original objects are the same;
		③ If pollution is formed, it will bring considerable difficulty and workload to the follow-up cleaning work. It is suggested to clean up the inadvertently contaminated place in time during construction. Minimize the index of paint pollution.







5.3.3 Common problems and prevention

(1)Brush mark



Analysis of brush mark problem				
Factor	Main reason	Precautionary measures	Solution	
Substrate	The substrate is too loose, the water absorption is too strong, and it is difficult to brush.	Do sealing treatment at the grass-roots level, choose high-quality water-resistant putty to scrape it flat, and then do alkali-resistant sealing treatment.	1.Smooth the paint	
Construct	1.The paint brush is too small, the bristles are too hard or uneven. 2.The brushing skills are not mastered skillfully. 3. The paint is not diluted enough, and the construction viscosity is high.	 Choose high quality brush construction. When necessary, airless spraying construction shall be adopted. Dilute according to the proportion specified in the product. 	film with fine emery cloth. 2.Repainting supporting products according to normal process requirements.	
Environment	.1.High temperature	1.Construction in the required		



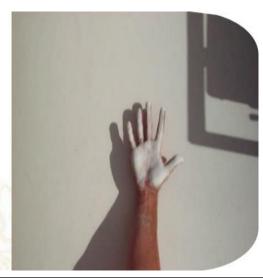




and strong wind	environment	
lead to coating		
drying too fast.		

(2)Grind into powder





Analysis of pulverization problem				
Factor	Main reason	Precautionary measures	Solution	
Substrate	The substrate is very loose, water absorption is too fast, and the wall is too alkaline.	1.Shovel off the loose substrate, coat the water-based sealing interface agent, and then scrape it with high-quality water-resistant putty; 2.If the wall is too alkaline, it should be treated with dilute hydrochloric acid or acetic acid in advance.	1.Grind off all the powder. 2.Re-sealing and alkali-resistant sealing at the grass-roots level 3.Repainting supporting products	
Construct	1.The dilution ratio is too large. 2.Bad atomization during spraying or paint mist after drying. 3.No alkali-resistant sealing primer is	1.Paint mixing according to recommended dilution ratio 2.Pay attention to adjust the amount of paint when spraying. 3.At the same time, pay attention to the use of matching alkali-resistant	according to normal process requirements. 4.Appropriately extend the drying and curing time of coatings.	



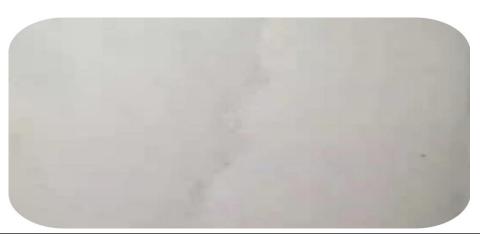




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	used.	sealing primer.
	1. The temperature is	In the required construction
Environment	too low (below 5°C)	environment.
	too low (below 5 C)	worker
	Choose inferior putty	Choose high-quality putty
		from manufacturers to
Product		ensure that the strength of
		putty layer is consistent with
		that of grassroots.

(3)Color difference



Analysis of chromatic aberration problem				
Factor	Main reason	Precautionary measures	Solution	
Product	Large color difference between different batches of products	1.Strictly control the color difference between different batches. 2. Use the same batch of products as much as possible on the same wall or in the same color separation area. 3.Reserve 1 bucket of the same batch of materials for repair.	1.Repaint with 1-2 coats of color paint for complete coverage.	
Construct	1.Inconsistency between the color applied with a roller and the color produced by a brush.	1.Paint mixing according to recommended dilution ratio.2.Pay attention to adjust the amount of paint when		







- 2. Different dilution ratios of coatings.
- 3. The coating thickness of medium and dark paint is different.

spraying.

3. Pay attention to spray evenly, too thick color becomes dark, too thin through the bottom.

(4)Sag



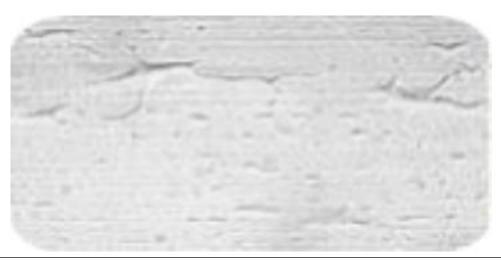
	Analysis of sag problem				
Factor	Main reason	Precautionary measures	Solution		
Substrate	The coated surface is not clean, there are oil stains etc.	Clean the surface to be painted.	1.If the paint film is not dry,		
Construct	1.The dilution ratio is too large. 2.The coating is too thick for one-time construction. 3.Uneven mixing after dilution.	1.Paint mixing according to recommended dilution ratio 2.Construction according to recommended thickness 3.Stir evenly	wipe it off immediately and re-coat it. 2.If the paint film is dry, sand the sagging part with sandpaper and repaint it as a whole.		







(5)Wrinkle



Analysis of wrinkle problem				
Factor	Main reason	Precautionary measures	Solution	
Substrate	Brush paint on contaminated surfaces.	Clean the stains on the surface of the substrate.		
Construct	1.Different brands of paints are mixed. 2.Overcoating at one time. 3.When the first coating is not completely dry, construct the next coating.	 Use matching coatings as required. Construction according to recommended thickness. Apply the second coat after the first coat is as dry as possible. 	 Remove the wrinkled parts and smooth them with an emery cloth. Re-coating of matching products according to normal process requirements. 	
Environment	High temperature, high humidity and other environments cause the topcoat to wrinkle.	Construction in the required environment.		







(6)Watermark



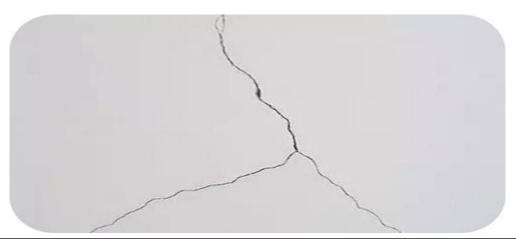
Analysis of Watermark Problem				
Factor	Main reason	Precautionary measures	Solution	
substrate	Not waterproofed.	In balconies, bathrooms, kitchens and areas with water seepage in pipes, it is necessary to do waterproof treatment	1.Cut off the water source, shovel out the	
construct	Failure to use matching anti-alkali sealing primer	Use matching alkali-resistant sealing primer	watermarked wall, wash it thoroughly with water and let it dry 2.Waterproofing of the substrate.	
environment	Water leakage or moisture migration from underground	Find and cut off the water source	3. Re-coat as per normal process requirements.	







(7)Crack



Analysis of cracking problem				
Factor	Main reason	Precautionary measures	Solution	
substrate	1.Too thick putty batch scraping. 2.Inferior putty, poor crack resistance 3.Wall foundation cracking	1.Use qualified putty and avoid over-thickness scraping. 2.Foundation cracking is hard to avoid.	1.For large areas of cracking, it is necessary to remove or sand off all the paint film, and then hang the fiber mesh,	
construct	The coating film is too thick in one construction.	According to the recommended thickness for construction.	with high-quality putty scraping. 2. For localized cracks, use flexible putty to repair the cracks. 3. Re-coating of	
environment	If the temperature is too low (below 5°C), the paint film will not form well.	Apply in temperatures of 5-35°C. Avoid harsh weather conditions.		







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(8)Peel off



Analysis of spalling problem				
Factor	Main reason	Precautionary measures	Solution	
product	1.Poor adhesion between paint film and substrate, paint film layers. 2.Use inferior putty 3.Improper selection of coating system	1.Adhesion must be tested and controlled during product design. 2.Choose high-quality waterproof putty 3.Choose the appropriate product package	1.If the flaking is caused by moisture, the water source must be found and waterproofed. 2. Scrape off the peeling paint film completely. 3. Re-apply base sealing and anti-alkali sealing treatment4. Re-scrape with high-quality water-resistant putty. 4. Re-scrape with high-quality water-resistant putty. 5. Painting supporting	
substrate	1.The grass-roots level is very loose 2. Poor base treatment, There is oil and dust. 3. The wall is too wet	 Shovel off the loose substrate and scrape with qualified putty. Clean the substrate, especially oil and dust Construction after the wall is dried. 		
construct	After putty construction, the exposure time is too long and there is pulverization.	Construction under normal process requirements.	products according to normal process requirements.	







UFIex[®] / High-efficiency anti-mold wall system

temperature and high humidity environment 2. If the temperature is too low the finish film		1. Coating at low		
will be poor.	environment	temperature and high humidity 2. If the temperature is too low, the finish film	normal process	

6.Construction precautions

6.1 Influence of weather factors

- (1) During coating construction, the construction temperature shall be controlled within the range of 5° C - 35° C, and the air relative humidity shall be $\leq 85\%$ to avoid high temperature weather.
- (2) 24 hours before painting and 12 hours after painting, it should not be drenched, and it should not be exposed to water before film formation. In case of rain, shelter measures should be taken.
- (3) If the construction conditions such as rainy days, high humidity and dry walls fail to meet the technical requirements, the coating will be dried for a long time, which will seriously affect its adhesion, easily lead to problems such as crisp coating, foaming, falling off, sagging and discoloration of the coating, and the coating can not be continued until the wall is completely dried in sunny weather.
- (4) Construction should be stopped when the temperature is lower than 5° C, and it is difficult to form a film at low temperature. For example, water below 0°C will freeze, leading to demulsification.
- (5) Materials should be stored in a cool, dry place at 0 ~ 35 °C, and should not be placed outdoors in winter, and it is forbidden to be placed outdoors in the sun and rain in summer; The coating remaining in the construction shall be sealed and covered to prevent the coating from deteriorating due to impurities.

6.2 Construction precautions

- (1) Try to open all doors and windows before operation and use to ensure adequate ventilation in the construction area.
 - (2) Before construction, all finished products such as doors and windows, glass,









UFIex® / High-efficiency anti-mold wall system

railings, wooden doors, wooden floors, cabinets, etc. shall be protected and removed after the overall construction is completed to prevent pollution.

- (3) Please always wear protective equipment such as rubber gloves, dust mask and goggles when using. If you accidentally get eye contact, please immediately rinse with plenty of water and seek medical assistance.
- (4) Please don't let children or pets enter the construction area, and put the product out of reach. If it is accidentally contaminated, please rinse it with plenty of water immediately and seek medical assistance.
- (5) When the construction of high-efficiency mildew-proof wall system is divided into sections, the expansion joints, internal corners or downpipes of the wall should be taken as dividing lines, and the same wall should be painted with the same batch number. At the end of construction every day, the painting construction should end at the dividing line, which is convenient for the construction to eliminate the overlapping traces in another day.
- (6) When working at high altitude, necessary safety technical facilities, such as scaffolding, hanging baskets, etc., should be firm and safe, meet the requirements of safety operation procedures for aerial work, and be provided with protective facilities such as safety helmets, safety belts and safety ropes. Every day at the construction site, safety inspectors conduct safety inspections on various construction facilities before construction, check the safety protection devices of operators, and check the safety operation in the construction process, so as to find hidden dangers in time, put an end to all kinds of hidden dangers and ensure safe construction.
- (7) When the paint is overturned and exposed, cover it with sand or soil, collect it and dispose of it reasonably. Do not pour the paint into the sewer or drain pipe. When disposing of paint waste, it should comply with local environmental protection standards.

7. Acceptance criteria

7.1 dominant item

- (1) The variety, model and performance of coatings used in coating engineering should meet the design requirements. Inspection method: check the product certificate, performance test report and entry acceptance record.
- (2) The basic treatment of coating engineering should be smooth, solid and firm, without pulverization, peeling and cracks. Inspection method: observation; Touch









UFIex® / High-efficiency anti-mold wall system

inspection; Check the construction records.

- (3) The color and pattern of the paint project shall meet the design requirements. Quality, color, pattern and pattern in accordance with the design requirements, uniform and consistent color, no flooding biting color, no flow, pimples, no trachoma, no brush pattern. Inspection method: observation.
- (4) Coating engineering should be evenly coated, with uniform surface, firm bonding, uniform pattern and color point size, without obvious rubbing, missing coating, trainspotting, sagging, peeling and powder dropping. Inspection method: observation; Touch check.

7.2 Coating quality acceptance criteria

Serial number	Project	Advanced finishing	Test method
1	Colour	Uniform and consistent	
2	Alkali, bite color	Not allow	
3	Falling, pimples	Not allow	
4	Sand holes and brush lines	No sand holes and brush lines.	Obesrve
5	Leaking and revealing	Not allow	
6 Powder shedding and peeling		Not allow	
7	Whiting	Not allow	
8	Doors and windows	clean	







UQESH® HEFloor

Waterborne Polyurethane Roller-type Mortar Finish

UQESH® HEFloor is a waterborne polyurethane Roller-type Mortar flooring system with excellent resistance to severe abrasion, heavy impact and aggressive chemicals at 0.8-1.0mm thickness.

DESCRIPTION

UQESH® HEFloor can be applied directly onto the concrete, providing a protective floor finish suitable for application in dry environments.

It is dense and environmental friendly providing the slight-textured floor finish for factory workshops, shopping centers, garages, and wherever a durable floor is required. It has resistance to dust, oil stains, aggressive chemicals, and better wear-resistance than Epoxy. Particularly, it is able to reduce tire noise, and not leaving any black traces.

PERFORMANCE DATE

- 1. Waterborne, odorless, free of heavy metals, conform to the requirements of the national food safety system.
- 2. Dense surface, aesthetic appearance, slip resistance, anti-bacterial, bacteriostatic, easy to clean and easy to maintain.
- 3. High hardness of coatings, scratch resistance, strong concrete adhesion, and great cost performance.
- 3. With high mechanical strengths and a low elastic modulus, UQESH® HEFloor is very resilient and will not result in cracking or delamination when subjected to impact, deformation, and scratch.
- 4. Resistant to a wide range of chemical aggressors, including organic acids, alkali, amines, hydrochloric and solvents. Note: Some chemicals, though not affecting the performance of UQESH, may result in staining or discoloration on the floor, depending on the spillage and the state of housekeeping. For detailed information about chemical resistance data, please contact the UQESH Technical Department for guidance.
- 5. UQESH® HEFloor, roller-type, short curing time, rapid construction period.
- 6. UQESH® HEFloor floor is completely able to serve at the temperatures up to 60°C.

TYPICAL PERFORMANCE PARAMETERS

No.	ltem	Specification	Reference standard
1	Pencil Hardness H ≥	5	GB/T 1768-2008
2	7d Tensile strength/MPa ≥	2.0	GB/T 22374-2008
3	Slip Resistance (Dry Friction Coefficient) ≥	0.5	GB/T 4100-2006
4	Abrasion Resistance (CS 17 750g/500r) /g ≤	0.060	GB/T 1768-2008
5	Impact Resistance	1kg, 100cm	GB/T 22374-2008
		no cracking, no peeling	
6	Volatile Organic Compound (VOC) ,g/L	≤10	GB/T 22374-2008
7	Free formaldehyde, g/kg	≤0.1	GB/T 22374-2008
8	Benzene, g/kg	≤0.1	GB/T 22374-2008
9	Toluene and xylene, g/kg	≤10	GB/T 22374-2008
10	Free Toluene Diisocyanate(TDI), g/kg	€2	GB/T 22374-2008
11	Pb, mg/kg	≤30	GB/T 22374-2008
12	Cb, mg/kg	≤30	GB/T 22374-2008
13	Cr, mg/kg	≤30	GB/T 22374-2008
14	Hg, mg/kg	≤10	GB/T 22374-2008

PACKAGING & MATCHING RATIO

6.0 kg per set, containing 2.0kg/bag of Part A, 2.0kg/bag of Part B, 1.5kg/bag of Part C, and 0.5kg/bag of Part D. A: B: C: D=2.0: 2.0: 1.5: 0.5. Mix all parts of packages according to the packaging specification for use.



UQESH® HEFloor

Waterborne Polyurethane Roller-type Mortar Finish

COLORS

UQESH® HEFloor provides a wide range of colors according to RAL. Please contact the UQESH Technology Department to determining the specific colors.

UQESH Flooring Systems have been identified to provide the best physical and chemical properties. UV exposure and scatter, though not affecting the performance of UQESH® HEFloor, may result in yellowing of the floor.

TECHNICAL SPECIFICATION

UQESH® HEFloor should be constructed at a thickness of 0.8-1.0 mm according to the manufacturer's instructions. Application System: UQESH® HEFloor Sealing Primer + UQESH® HEFloor Bedding Mortar + UQESH® HEFloor. Manufacturer: UQESH ADVANCED MATERIALS TECHNOLOGY (SHANGHAI) CO., LTD.

SUBSTRATE QUALITY

The concrete substrate should be visibly dry and have a tested moisture content of less than 8%, and a minimum tensile strength of 2MPa.

Please refer to the guide "The Design and Preparation of UQESH Industrial Flooring".

CONSUMPTION RATE

0.8-1.0mm: UQESH® HEFloor 1.0-0.15kg/m² 0.15mm+UQESH® HEFloor 0.35-0.45kg/m² with Grading and Mixing Sand 0.35-0.45 kg/m² 0.5mm or UQESH® HEFloor 0.49-0.63kg/m² with Grading and Mixing Sand 0.49-0.63kg/m² 0.7mm + UQESH® HEFloor 0.10-0.15kg/m² 0.15mm

CURING

Usually, the UQESH® HEFloor floor can be put into use in 24 hours. If there is friction subject to heavy objects, machine movements, it is recommended to cover a protective material (such as plastic/leatheroid) on the surface, otherwise, it may cause damage to the floor, resulting in the difficulties of removing the stains, scratches, etc.. If it is not urgent, it is advised to put it into use after curing for 168 hours under a standard environment.

SHELF LIFE

Stored in a dry, shady, cool and well-ventilated place at $5\sim35$ °C in well-closed containers, avoiding high temperatures and fire sources. During transportation, materials should be placed stably, and the carriage should be kept dry and closed, protected from moisture, frost, sunshine, and rainfalls. Parts A and Parts B must be protected from frost.

Parts A & Parts D have a shelf life of 360 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

Parts B & Parts C have a shelf life of 180 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

EXECUTION CONDITIONS

For the best finish result of the material, the temperature of the substrate and atmosphere should be between 20 to 24°C and the relative humidity should be 50%. The humidity will affect the finished result if UQESH® HEFloor is cured beyond a certain temperature. It is easy to get a good surface under good construction and environment conditions. For specific construction requirements, please refer to the construction process of UQESH® HEFloor.

HEALTH & SAFETY

For detailed safety and health information of UQESH[®] HEFloor, please refer to the Material Safety Data Sheet (MSDS). The following general rules apply to all products of UQESH:

As with all chemicals, contact with eyes, mouth, skin, and food is strictly prohibited during transportation, storage, and construction (it may be contaminated with water vapor before fully cured and dry). In case of contact with eyes or skin, treat immediately. If swallowed, seek medical advice immediately. Keep this product out of the reach of children and animals. Do not place it at will. Safety signs are required.



UQESH® HEFloor

Waterborne Polyurethane Roller-type Mortar Finish

ATTENTION

Operate in a ventilated environment to avoid inhaling the odor. Wear protective masks during construction to avoid aspiration such as raising dust while mixing the materials. It may cause eyes and skin irritation, so please wear safety gloves and goggles during operation. Do not smoke during construction or in storage areas, and keep this product away from open fires.

STATEMENT

The information provided in this UQESH publication is based on the present state of our laboratories and practices. However, due to the limitations of our knowledge, and the uncontrollable of the operation, we only guarantee the quality of products. We reserve the right to amend the specification at any time without prior notice. Please contact UQESH for the latest version of this product specification.

UQESH ® HF Solvent-free Super wear-resistant polyurethaneOverlaying coating

Thin-coated typePolyurethane coating

Excellent weather resistance, impact resistance, super wear-resistant polyurethane floor coating

Overviews

UQESH® HF is a protective floor surface material that can be applied to the existing Uqesh coating (sanded): suitable for dry environments.

The compactness and environmental friendliness of the material provide a micro-textured sand surface or a flat, smooth surface for factory workshops, shopping malls, garages, and any industry that requires weatherproof floors; Anti-dust, anti-oil, anti-chemical corrosion, anti-abrasion than epoxy floor anti-scratch, especially can reduce tire noise, and will not leave any black marks.

Performance data

- 1. Low viscosit, Excellent substrate penetration, Very low odour-VOC
- 2. Excellent binder for mortars, Fast to cure .
- 3. High hardness, scratch resistance, good adhesion, cost-effective.
- 4. Good Chemical Resistance.
- 5. Resistant to yellowing, hard to change color.

Typical performance parameters

No.	Item	Specification	Reference standard
1	Intermediate state	No lumps after stirring evenly	range estimation
3	Pencil hardness H	≥4H	ISO 15184:2012
	≥		
4	Adhesion force, degree	≤1degree	ISO 2409:1992
5	Abrasive resistance	≤0.030g	ISO 7784-2:1997
	(CS 17 750g/500r)/g		
	≤		
7	Slip resistance (Dry	≥0.50	ISO 13006:1998
	friction coefficient)≥		
8	Accelerated weathering	No blistering, Non-flaking,	ISO 11341:1994
	test under artificial	Non-dehiscence,	
	climate, 1000h	Pulverization≤1degree,	
		Discoloration≤2degree	

Product packaging and ratio

UQESH® HF 6.0kg/set, contain: PART A 2.83kg/bag, PART B 0.42kg/jars, PART C 2.13kg/bag, PART D 0.62kg/bag。 A: B: C: D=2.83:0.42:2.13:0.62, Mix and use according to the whole set of ex-factory packing specification.

Product color

UQESH® HFCan provide variety of similar colors according to RAL. Please contact the UQESH Technology Department for specific color determination.

UQESH flooring systems have been identified to provide the best physical and chemical properties.

Technical specification

UQESH® HF coating shall be constructed according to the manufacturer's instructions, Manufacturer: UQESH New Material Technology (Shanghai) Co., Ltd.

Base quality

The concrete base should be dry, and the test moisture content should be less than 8%, and the minimum tensile strength is 2MPa.

Please refer to "UQESH Industrial Flooring Design and Handling Specifications"

Spreading rate

UQESH® HF 0.10-0.12kg/m² (Overlaying surface)

Curing

The UQESH HF floor is usually ready for use within 48 hours. If there is a heavy object, moving friction of the machine, it is better to cover the surface of the floor with a layer of protective material (such as plastic/paper) by the user now, otherwise the floor will be damaged, causes stains, scratches, etc. to be difficult to remove. If it is not needed immediately, it is recommended that it be put into use after 168 hours of maintenance in a standard environment.

Storage life

Should be sealed storage at $5 \sim 35^{\circ}$ C in a dry, cool, well-ventilated environment, to avoid high temperature and fire; transport materials to keep stable, ensure that the car environment dry, closed, strictly damp-proof, frost-proof, sun-proof and rain-proof.

PART A: Original sealed packaging, in accordance with the standard storage conditions, from the date of production shelf life of 180 days;

PART B, C and D: Original sealed packaging, in accordance with the standard storage conditions, from the date of production shelf life of 360 days.

Execution conditions

For the best surface effect of the material, the temperature of the base and the air should be between 20 and 24°C and the relative humidity should be 50%. At the same time, UQESH HF maintenance beyond a certain temperature, humidity will affect the surface effect, good construction conditions and environment easy to make good surface effect. For specific construction requirements, please refer to the construction process of UQESH®HF。

Health and safety

For all safety and health issues with UQESH® HF, please refer to the MSDS for this product.

The following general rules apply to all products of UQESH:

As with all chemicals, contact with eyes, mouth, skin, and food products is strictly prohibited during transportation, storage, and construction (it may be contaminated with water vapor until fully cured and dried). In case of contact with eyes or skin, treat immediately. If swallowed, seek medical advice immediately. Keep this product out of the reach of children and animals. Do not place it at will. Safety sign is required.

Attention

Work in a ventilated environment to avoid inhaling its odor. Wear protective masks during construction, such as to prevent dust raising and aspiration when mixing the materials. This product may cause eye and skin irritation, so please wear safety gloves and goggles when using. Do not smoke during construction or in storage areas, and do not approach open fires.

Statement

The information provided in this data sheet is based solely on the knowledge gained in our laboratories and practices. However, due to the limitations of our knowledge, and the use of

UQESH New Material Technology (Shanghai) Co., Ltd. Tel: 021-52212265 Website:

products is usually out of our control, we only guarantee the quality of products. We reserve the right to amend the specification at any time without prior notice. Please contact UQESH for the latest version of this specification.



UQESH®IF EC

Anti-Static Waterborne Polyurethane Self-leveling Mortar Flooring System

UQESH®IF EC is a waterborne polyurethane flooring system with excellent resistance to static electricity, heavy load and aggressive chemicals at 4-6mm thickness.

DESCRIPTION

UQESH®IF EC provides a smooth, even, matte, anti-static, monolithic, protective floor finish suitable for application in dry environments.

It is dense and environmental friendly providing the ideal floor finish for food, pharmaceutical, manufacturing industries, and wherever a durable and free from static electricity floor is required, including food and beverage workshops, commercial kitchens, cold rooms and freezers, chemical plants, packing halls, and warehouses and electronics industries.

PERFORMANCE DATE

- 1. Waterborne, odorless, free of heavy metals, conform to the requirements of the national food safety system.
- 2. Smooth and dense surface, anti-static, slip resistance, anti-bacterial, bacteriostatic, easy to clean and easy to maintain.
- 3. With high mechanical strengths and a low elastic modulus, UQESH®IF EC is very resilient and will not result in cracking or delamination when subjected to impact, deformation, and scratch.
- 4. Resistant to a wide range of chemical aggressors, including organic acids, alkali, amines, hydrochloric and solvents.
- 5. 4-6mm of UQESH®IF EC, self-leveling, short curing time, rapid construction period.
- 6. UQESH® IF EC floor is completely able to serve at the temperatures up to 60°C.
- 7. The surface resistance ranges from 1*106 to 1*109.

TYPICAL PERFORMANCE PARAMETERS

No.	ltem	Specification	Reference standard
1	7d Compressive Strength/MPa ≥	40	GB/T 17671-1999
2	7d Flexural Strength/MPa ≥	10	GB/T 17671-1999
3	7d Tensile strength/MPa ≥	2.0	GB/T 22374-2008
4	Slip Resistance (Dry Friction Coefficient) ≥	0.5	GB/T 4100-2006
5	Abrasion Resistance (CS 17 750g/500r) /g ≤	0.060	GB/T 1768-2008
6	Impact Resistance	1kg, 100cm	GB/T 22374-2008
		no cracking, no peeling	
7	Volatile Organic Compound (VOC) ,g/L	≤10	GB/T 22374-2008
8	Free formaldehyde, g/kg	≤0.1	GB/T 22374-2008
9	Benzene, g/kg	≤0.1	GB/T 22374-2008
10	Toluene and xylene, g/kg	≤10	GB/T 22374-2008
11	Free Toluene Diisocyanate(TDI), g/kg	€2	GB/T 22374-2008
12	Pb, mg/kg	€30	GB/T 22374-2008
13	Cb, mg/kg	≤30	GB/T 22374-2008
14	Cr, mg/kg	≤30	GB/T 22374-2008
15	Hg, mg/kg	≤10	GB/T 22374-2008
16	Anti-static, Ω	≥1*10 ⁶ ~ <1*10 ⁹	GB/T 22374-2018

PACKAGING & MATCHING RATIO

16.84 kg per set, containing 2.52kg/bag of Part A, 2.8kg/bag of Part B, 11kg/bag of Part C, and 0.5kg/bag of Part D, 0.02kg/bag of Part E. A: B: C: D: E=2.52: 2.8: 11: 0.5: 0.02. Mix all parts of packages according to the packaging specification for use.



UQESH®IF EC

Anti-Static Waterborne Polyurethane Self-leveling Mortar Flooring System

COLORS

UQESH® IF EC provides a wide range of colors according to RAL. Please contact the UQESH Technology Department to determining the specific colors.

UQESH Flooring Systems have been identified to provide the best physical and chemical properties. UV exposure and scatter, though not affecting the performance of UQESH® IF EC, may result in yellowing of the floor.

TECHNICAL SPECIFICATION

UQESH®IF EC should be constructed at a thickness of 4-6 mm according to the manufacturer's instructions. Application System: UQESH®IF Sealing Primer + The conduction floor net+ UQESH®IF EC Top Coating. Manufacturer: UQESH ADVANCED MATERIALS TECHNOLOGY (SHANGHAI) CO., LTD.

SUBSTRATE QUALITY

The concrete substrate should be visibly dry and have a tested moisture content of less than 8%, and a minimum tensile strength of 2MPa.

Please refer to the guide "The Design and Preparation of UQESH Industrial Flooring".

CONSUMPTION RATE

4mm: UQESH® IF 1.9-2.0kg/m² 1mm+UQESH® IF EC 5.7-6.0kg/m² 3mm (1-3 times trowel operation) 6mm: UQESH® IF 3.8-4.0kg/m² 2mm+ UQESH® IF EC 7.6-8.0kg/m² 4mm (1-3 times trowel operation)

CURING

Usually, the UQESH® IF EC floor can be put into use in 24 hours. If there is friction subject to heavy objects, machine movements, it is recommended to cover a protective material (such as plastic/leatheroid) on the surface, otherwise, it may cause damage to the floor, resulting in the difficulties of removing the stains, scratches, etc.. If it is not urgent, it is advised to put it into use after curing for 168 hours under a standard environment.

SHELF LIFE

Stored in a dry, shady, cool and well-ventilated place at $5\sim35$ °C in well-closed containers, avoiding high temperatures and fire sources. During transportation, materials should be placed stably, and the carriage should be kept dry and closed, protected from moisture, frost, sunshine, and rainfalls. Parts A and Parts B must be protected from frost.

Parts A & Parts D & Parts E have a shelf life of 360 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

Parts B & Parts C have a shelf life of 180 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

EXECUTION CONDITIONS

For the best finish result of the material, the temperature of the substrate and atmosphere should be between 20 to 24 °C and the relative humidity should be 50%. The humidity will affect the finished result if UQESH® IF EC is cured beyond a certain temperature. It is easy to get a good surface under good construction and environment conditions. For specific construction requirements, please refer to the construction process of UQESH® IF EC.

HEALTH & SAFETY

For detailed safety and health information of UQESH[®] IF EC, please refer to the Material Safety Data Sheet (MSDS). The following general rules apply to all products of UQESH:

As with all chemicals, contact with eyes, mouth, skin, and food is strictly prohibited during transportation, storage, and construction (it may be contaminated with water vapor before fully cured and dry). In case of contact with eyes or skin, treat immediately. If swallowed, seek medical advice immediately. Keep this product out of the reach of children and animals. Do not place it at will. Safety signs are required.



UQESH®IF EC

Anti-Static Waterborne Polyurethane Self-leveling Mortar Flooring System

ATTENTION

Operate in a ventilated environment to avoid inhaling the odor. Wear protective masks during construction to avoid aspiration such as raising dust while mixing the materials. It may cause eyes and skin irritation, so please wear safety gloves and goggles during operation. Do not smoke during construction or in storage areas, and keep this product away from open fires.

STATEMENT

The information provided in this UQESH publication is based on the present state of our laboratories and practices. However, due to the limitations of our knowledge, and the uncontrollable of the operation, we only guarantee the quality of products. We reserve the right to amend the specification at any time without prior notice. Please contact UQESH for the latest version of this product specification.



UQESH® RF-100

Middle to Serious Rough, Anti-Slip, Heavy Duty Waterborne Polyurethane Mortar Flooring System with Sandblasting

UQESH® RF-100 is a waterborne polyurethane flooring system with excellent resistance to the middle to heavy load, aggressive chemicals, heavy impact and temperatures up to 150°C at 6-12mm thickness.

DESCRIPTION

UQESH® RF-100 provides a rough, anti-slip, protective floor finish suitable for application in wet and dry environments. It is dense and environmental friendly providing the ideal floor finish for food, pharmaceutical, manufacturing industries, and wherever a durable floor is required, including food and beverage workshops, commercial kitchens, cold rooms and freezers, chemical plants, packing halls, warehouses, and areas requiring strong slip-resistance and frequently washed with boiling water steam.

PERFORMANCE DATE

- 1. Waterborne, odorless, free of heavy metals, conform to the requirements of the national food safety system.
- 2. Dense surface, aesthetic appearance, slip resistance, anti-bacterial, bacteriostatic, easy to clean and easy to maintain.
- 3. With high mechanical strengths and a low elastic modulus, UQESH® RF-100 is very resilient and will not result in cracking or delamination when subjected to impact, deformation, and scratch.
- 4. Resistant to a wide range of chemical aggressors, including organic acids, alkali, amines, hydrochloric and solvents. Note: Some chemicals, though not affecting the performance of UQESH, may result in staining or discoloration on the floor, depending on the spillage and the state of housekeeping. For detailed information about chemical resistance data, please contact the UQESH Technical Department for guidance.
- 5. 6-12mm of UQESH® RF-100, heavy-duty, slip resistance, short curing time, rapid construction period.
- 6. 6mm UQESH® RF-100 floor is completely able to serve at the temperatures up to 70°C, and 9mm UQESH® RF-100 floor is able to serve up to 120°C. 12mm UQESH® RF-100 floor is able to serve up to 130°C, and up to 150°C for the occasional spillage.

TYPICAL PERFORMANCE PARAMETERS

11110	TIFICAL FERI ORIMANCE PARAMETERS				
No.	Item	Specification	Reference standard		
1	7d Compressive Strength/MPa ≥	40	GB/T 17671-1999		
2	7d Flexural Strength/MPa ≥	10	GB/T 17671-1999		
3	7d Tensile strength/MPa ≥	2.0	GB/T 22374-2008		
4	Slip Resistance (Dry Friction Coefficient) ≥	1	GB/T 4100-2006		
5	Abrasion Resistance (CS 17 750g/500r) /g ≤	0.060	GB/T 1768-2008		
6	Impact Resistance	1kg, 100cm	GB/T 22374-2008		
		no cracking, no peeling			
7	Volatile Organic Compound (VOC) ,g/L	≤10	GB/T 22374-2008		
8	Free formaldehyde, g/kg	≤0.1	GB/T 22374-2008		
9	Benzene, g/kg	≤0.1	GB/T 22374-2008		
10	Toluene and xylene, g/kg	≤10	GB/T 22374-2008		
11	Free Toluene Diisocyanate (TDI) , g/kg	€2	GB/T 22374-2008		
12	Pb, mg/kg	≤30	GB/T 22374-2008		
13	Cb, mg/kg	≤30	GB/T 22374-2008		
14	Cr, mg/kg	≤30	GB/T 22374-2008		
15	Hg, mg/kg	≤10	GB/T 22374-2008		

PACKAGING & MATCHING RATIO

6.0 kg per set, containing 2.0kg/bag of Part A, 2.0kg/bag of Part B, 1.5kg/bag of Part C, and 0.5kg/bag of Part D. A: B: C: D=2.0: 2.0: 1.5: 0.5. Mix all parts of packages according to the packaging specification for use.



UQESH® RF-100

Middle to Serious Rough, Anti-Slip, Heavy Duty Waterborne Polyurethane Mortar Flooring System with Sandblasting

COLORS

UQESH® RF-100 provides a wide range of colors according to RAL. Please contact the UQESH Technology Department to determining the specific colors.

UQESH Flooring Systems have been identified to provide the best physical and chemical properties. UV exposure and scatter, though not affecting the performance of UQESH® RF-100, may result in yellowing of the floor.

TECHNICAL SPECIFICATION

UQESH® RF-100 should be constructed at a thickness of 6-12 mm according to the manufacturer's instructions. Application System: UQESH® IF Sealing Primer + UQESH® IF Middle layer + Sandblasting + UQESH® RF-100. Manufacturer: UQESH ADVANCED MATERIALS TECHNOLOGY (SHANGHAI) CO., LTD.

SUBSTRATE QUALITY

The concrete substrate should be visibly dry and have a tested moisture content of less than 8%, and a minimum tensile strength of 2MPa.

Please refer to the guide "The Design and Preparation of UQESH Industrial Flooring".

CONSUMPTION RATE

6mm: UQESH® IF 1.9-2.0kg/m² 1mm+ UQESH® IF 7.6-8.0kg/m² 4mm + Sandblasting +UQESH® RF-100 12mm: UQESH® IF 3.8-4.0kg/m² 2mm+ UQESH® IF 17.1-18.0kg/m² 9mm + Sandblasting +UQESH® RF-100 Depending on the size of sandblasting, UQESH® RF-100 0.4-1.2kg/m²

CURING

Usually, the UQESH® RF-100 floor can be put into use in 24 hours. If there is friction subject to heavy objects, machine movements, it is recommended to cover a protective material (such as plastic/leatheroid) on the surface, otherwise, it may cause damage to the floor, resulting in the difficulties of removing the stains, scratches, etc.. If it is not urgent, it is advised to put it into use after curing for 168 hours under a standard environment.

SHELF LIFE

Stored in a dry, shady, cool and well-ventilated place at $5\sim35$ °C in well-closed containers, avoiding high temperatures and fire sources. During transportation, materials should be placed stably, and the carriage should be kept dry and closed, protected from moisture, frost, sunshine, and rainfalls. Parts A and Parts B must be protected from frost.

Parts A & Parts D have a shelf life of 360 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

Parts B & Parts C have a shelf life of 180 days from the date of production with originally sealed packaging, stored under the standard storage conditions.

EXECUTION CONDITIONS

For the best finish result of the material, the temperature of the substrate and atmosphere should be between 20 to 24°C and the relative humidity should be 50%. The humidity will affect the finished result if UQESH® RF-100 is cured beyond a certain temperature. It is easy to get a good surface under good construction and environment conditions. For specific construction requirements, please refer to the construction process of UQESH® RF-100.

HEALTH & SAFETY

For detailed safety and health information of UQESH® RF-100, please refer to the Material Safety Data Sheet (MSDS). The following general rules apply to all products of UQESH:

As with all chemicals, contact with eyes, mouth, skin, and food is strictly prohibited during transportation, storage, and construction (it may be contaminated with water vapor before fully cured and dry). In case of contact with eyes or skin, treat immediately. If swallowed, seek medical advice immediately. Keep this product out of the reach of children and animals. Do not place it at will. Safety signs are required.



UQESH® RF-100

Middle to Serious Rough, Anti-Slip, Heavy Duty Waterborne Polyurethane Mortar Flooring System with Sandblasting

ATTENTION

Operate in a ventilated environment to avoid inhaling the odor. Wear protective masks during construction to avoid aspiration such as raising dust while mixing the materials. It may cause eyes and skin irritation, so please wear safety gloves and goggles during operation. Do not smoke during construction or in storage areas, and keep this product away from open fires.

STATEMENT

The information provided in this UQESH publication is based on the present state of our laboratories and practices. However, due to the limitations of our knowledge, and the uncontrollable of the operation, we only guarantee the quality of products. We reserve the right to amend the specification at any time without prior notice. Please contact UQESH for the latest version of this product specification.

UQESH ® TP325 Solvent-free Super wear-resistant polyurethaneOverlaying coating

Thin-coated typePolyurethane coating

Excellent weather resistance, impact resistance, super wear-resistant polyurethane floor coating

Overviews

UQESH® TP325is a protective floor surface material that can be applied to the existing Uqesh coating (sanded): suitable for dry environments.

The compactness and environmental friendliness of the material provide a micro-textured sand surface or a flat, smooth surface for factory workshops, shopping malls, garages, and any industry that requires weatherproof floors; Anti-dust, anti-oil, anti-chemical corrosion, anti-abrasion than epoxy floor anti-scratch, especially can reduce tire noise, and will not leave any black marks.

Performance data

- 1. Low viscosit, Excellent substrate penetration, Very low odour-VOC
- 2. Excellent binder for mortars, Fast to cure.
- 3. High hardness, scratch resistance, good adhesion, cost-effective.
- 4. Good Chemical Resistance.
- 5. Resistant to yellowing, hard to change color.

Typical performance parameters

No.	Item	Specification	Reference standard
1	Intermediate state	No lumps after stirring evenly	range estimation
3	Pencil hardness H	≥4H	ISO 15184:2012
	≥		
4	Adhesion force, degree	≤1degree	ISO 2409:1992
5	Abrasive resistance	≤0.030g	ISO 7784-2:1997
	(CS 17 750g/500r)/g		
	<u>≤</u>		
7	Slip resistance (Dry	≥0.50	ISO 13006:1998
	friction coefficient)≥		
8	Accelerated weathering	No blistering, Non-flaking,	ISO 11341:1994
	test under artificial	Non-dehiscence,	
	climate, 1000h	Pulverization≤1degree,	
		Discoloration≤2degree	

Product packaging and ratio

UQESH® TP325S 7.0kg/set, contain: PART A 2kg/bag, PART B 3kg/jars, PART C 1.5kg/bag, PART D 0.5kg/bag。A: B: C: D=2:3:1.5:0.5, Mix and use according to the whole set of ex-factory packing specification.

UQESH® TP325V 8.0kg/set, contain: PART A 2kg/bag, PART B 3kg/jars, PART C 2.5kg/bag, PART D 0.5kg/bag A: B: C: D=2:3:2.5:0.5, Mix and use according to the whole set of ex-factory packing specification.

Product color

UQESH® TP325 Can provide variety of similar colors according to RAL. Please contact the UQESH New Material Technology (Shanghai) Co., Ltd. Tel: 021-52212265 Website: www.uqesh.jp

UQESH Technology Department for specific color determination.

UQESH flooring systems have been identified to provide the best physical and chemical properties.

Technical specification

UQESH® TP325 coating shall be constructed according to the manufacturer's instructions, Manufacturer: UQESH New Material Technology (Shanghai) Co., Ltd.

Base quality

The concrete base should be dry, and the test moisture content should be less than 8%, and the minimum tensile strength is 2MPa.

Please refer to "UQESH Industrial Flooring Design and Handling Specifications"

Spreading rate

UQESH® TP325 0.10-0.12kg/m² (Overlaying surface)

Curing

TheUQESH® TP325 floor is usually ready for use within 48 hours. If there is a heavy object, moving friction of the machine, it is better to cover the surface of the floor with a layer of protective material (such as plastic/paper) by the user now, otherwise the floor will be damaged, causes stains, scratches, etc. to be difficult to remove. If it is not needed immediately, it is recommended that it be put into use after 168 hours of maintenance in a standard environment.

Storage life

Should be sealed storage at $5 \sim 35^{\circ}$ C in a dry, cool, well-ventilated environment, to avoid high temperature and fire; transport materials to keep stable, ensure that the car environment dry, closed, strictly damp-proof, frost-proof, sun-proof and rain-proof.

PART A: Original sealed packaging, in accordance with the standard storage conditions, from the date of production shelf life of 180 days;

PART B, C and D: Original sealed packaging, in accordance with the standard storage conditions, from the date of production shelf life of 360 days.

Execution conditions

For the best surface effect of the material, the temperature of the base and the air should be between 20 and 24°C and the relative humidity should be 50%. At the same time, UQESH HF maintenance beyond a certain temperature, humidity will affect the surface effect, good construction conditions and environment easy to make good surface effect. For specific construction requirements, please refer to the construction process of UQESH®HF $_{\circ}$

Health and safety

For all safety and health issues with UQESH® HF, please refer to the MSDS for this product.

The following general rules apply to all products of UQESH:

As with all chemicals, contact with eyes, mouth, skin, and food products is strictly prohibited during transportation, storage, and construction (it may be contaminated with water vapor until fully cured and dried). In case of contact with eyes or skin, treat immediately. If swallowed, seek medical advice immediately. Keep this product out of the reach of children and animals. Do not place it at will. Safety sign is required.

Attention

Work in a ventilated environment to avoid inhaling its odor. Wear protective masks during construction, such as to prevent dust raising and aspiration when mixing the materials. This product may cause eye and skin irritation, so please wear safety gloves and goggles when using.

UQESH New Material Technology (Shanghai) Co., Ltd. Tel: 021-52212265 Website:

Do not smoke during construction or in storage areas, and do not approach open fires.

Statement

The information provided in this data sheet is based solely on the knowledge gained in our laboratories and practices. However, due to the limitations of our knowledge, and the use of products is usually out of our control, we only guarantee the quality of products. We reserve the right to amend the specification at any time without prior notice. Please contact UQESH for the latest version of this specification.